

## **Application Bulletin** Addititive Manufacturing Rocket Nozzle – MetcoAdd 718C

Rocket nozzles require specific materials with significant strength at elevated temperatures while showing good thermal conductivity. Weight reduction is necessary to increase the payload. **Complex conventional manufacturing present** performance barriers and should be avoided.

## **The Oerlikon Metco Solution**

The process of Laser Powder Bed Fusion (PBF-LB), using MetcoAdd 718C, allows the creation of regenerative cooling channels. Oerlikon Metco's thermal barrier coating is applied to the inner surface. Oerlikon Balzers PVD corrosion and wear resistant coating is then applied to the outer surface. The combination of these production steps and materials leads to a lightweight, high performance component with the added benefit of increased speed of production or reduced lead time.



Recommended Oerlikon Metco Products		More Information
MetcoAdd 718C	Outstanding strength at elevated temperatures while showing good thermal conductivity	DSM-0296