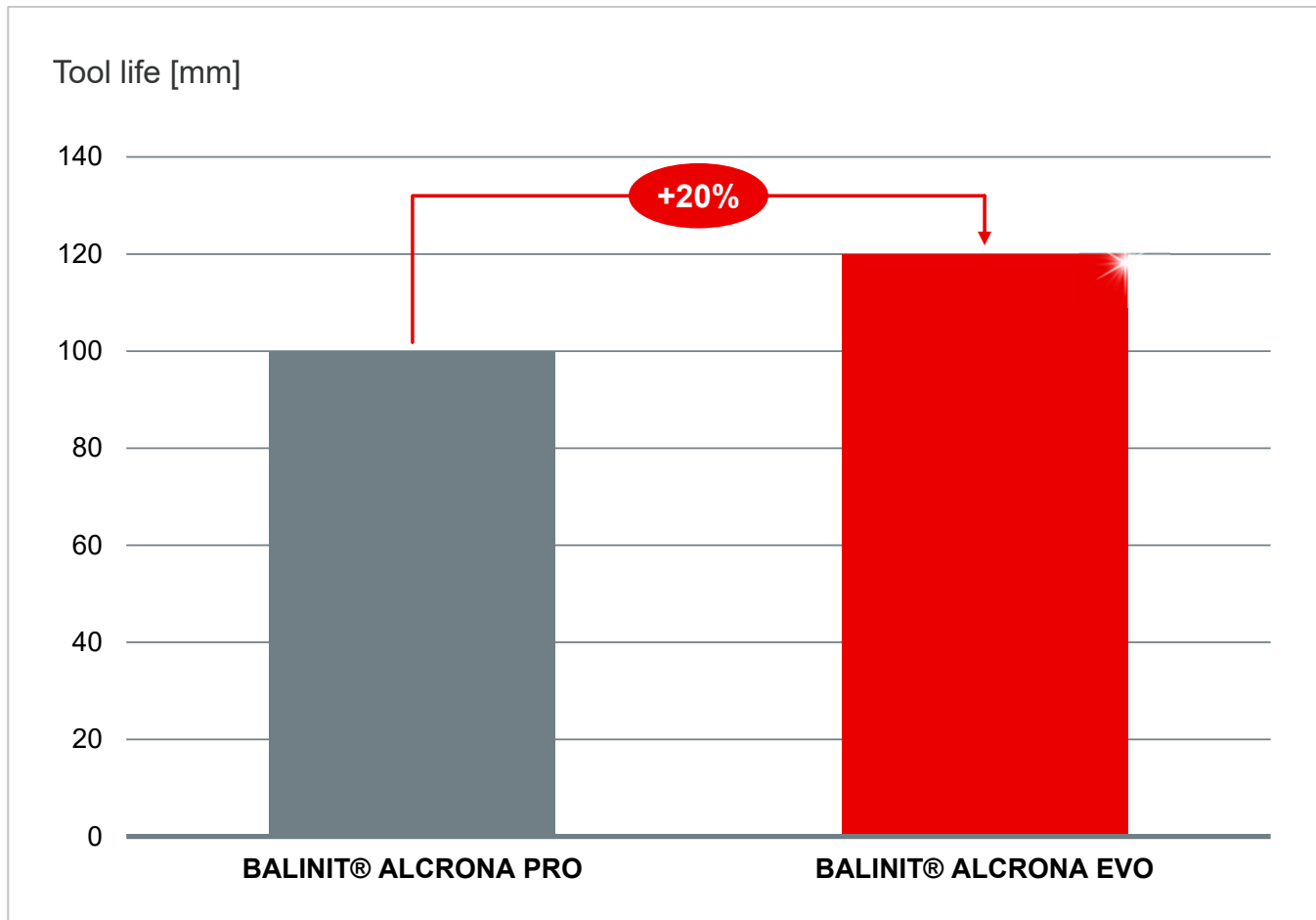


BALINIT ALCRONA EVO

Milling – Machining in unalloyed steel

oerlikon



Tool:

Endmill
D = 12 mm

Workpiece:

C45 steel

Cutting data:

$v_c = 140$ m/min
 $f_z = 0.05$ mm
 $z = 4$

Benefit:

Tool cost savings

Source:

Tool Manufacturer Italy